

# METHOD

A Manufacturing Workstation.

Print Real ABS at 100°C.

Powered by **Stratasys**



**METHOD**

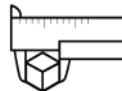
**METHOD X** NEW

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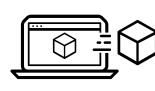
**PRINT REAL, PRODUCTION-GRADE ABS WITH A 100°C CHAMBER. POWERED BY STRATASYS®.**

- › Capable of withstanding 15°C higher temperatures than modified desktop 3D printer ABS material formulations
- › Powered by Stratasys® SR-30 soluble support material
- › Superior Z-layer bonding provides higher strength and better surface finish without warping and curling



**MANUFACTURING-READY MATERIALS INCLUDING REAL ABS, PETG, TOUGH, AND MORE.**

- › Finished part dimensional accuracy of  $\pm 0.2\text{mm}$  ( $\pm 0.007\text{in}$ )<sup>1</sup>
- › Get unrestricted geometric freedom with the METHOD dual extrusion system
- › Print complex assemblies with exact tolerances



**AN AUTOMATED, TINKER-FREE INDUSTRIAL PRINTING SYSTEM.**

- › 2x times faster printing than leading desktop 3D printers.<sup>2</sup>
- › 300,000+ total testing hours on 150+ printers (includes full system and sub system testing).<sup>3</sup>
- › Seamless CAD to Part workflow with

## COMPARE METHOD MODELS



### METHOD



### METHOD X NEW

	<b>MSRP</b>	SKU 900-0001A \$4,999	SKU 900-0002A \$6,499
	<b>MATERIALS</b>	PLA, PETG, TOUGH	PLA, PETG, TOUGH ABS <span>NEW</span>
	<b>SUPPORT</b>	PVA	PVA SR-30 <span>NEW</span>
	<b>CHAMBER TEMPERATURE</b>	<b>60°C</b>	<b>100°C</b>
	X bellows		✓
	Power Requirements	100 - 240 V 3.9A - 1.6A, 50 / 60 Hz 400 W max.	100 - 240 V 8.1A - 3.4A, 50 / 60 Hz 800 W max.
	<b>BUILD VOLUME</b>	<b>Single Extrusion</b> 19 L x 19 W x 19.6 H cm / 7.5 x 7.5 x 7.75 in  <b>Dual Extrusion</b> 15.2 L x 19 W x 19.6 H cm / 6.0 x 7.5 x 7.75 in	<b>Single Extrusion</b> 19 L x 19 W x 19.6 H cm / 7.5 x 7.5 x 7.75 in  <b>Dual Extrusion</b> 15.2 L x 19 W x 19.6 H cm / 6.0 x 7.5 x 7.75 in
	<b>DIMENSIONAL ACCURACY</b>	± 0.2mm / ±0.007in <sup>1</sup>	± 0.2mm / ±0.007in <sup>1</sup>
	<b>EXTRUDERS</b>	Model Extruder Model 1  Support Extruder Support 2	Model Extruder Model 1XA  Support Extruder Support 2XA
	<b>APPLICATIONS</b>	<div style="display: flex; justify-content: space-around; align-items: center;"> <span><b>CONCEPT</b></span> <span><b>PRODUCTION</b></span> </div> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div> <ul style="list-style-type: none"> <li>- Quick prototypes</li> <li>- Fit tests</li> <li>- Concept iterations</li> </ul> </div> <div> <ul style="list-style-type: none"> <li>- Manufacturing tools</li> <li>- End-use parts</li> <li>- Functional prototypes</li> </ul> </div> </div>	

<sup>1</sup> ± 0.2mm or ± 0.002 mm per mm of travel – whichever is greater. Based on internal testing of selected geometries.

<sup>2</sup> Compared to popular desktop 3D printers when using the same layer height and infill density settings.

Speed advantage dependent upon object geometry and material.

<sup>3</sup> Combined total test hours of METHOD and METHOD X (full system and subsystem testing) expected to be completed around shipping of METHOD X.